

Tour Code:  
TTT15



# A Coast to Tuscany

Including Venice & Rome

October 15-26, 2015



320 Elton Hills Drive NW • Rochester MN 55901 • USA  
(507) 289-3332 • (800) 658-7128 • Fax: (507) 281-9747  
Email: [tours@ed-ventures.com](mailto:tours@ed-ventures.com) • [www.ed-ventures.com](http://www.ed-ventures.com)

### Thursday, October 15, 2015 • Depart

Our journey begins today with our trans-Atlantic flight to Venice, Italy.

### Friday, October 16, 2015 • Venice/Mestre



Upon our arrival in Venice, we meet our coach and driver and travel to **Murano**—a cluster of small islands connected by bridges and the center of the Italian glassmaking industry since 1291. But our destination

today is fabulous Venice—La Serenissima, the “Serene One.” Built upon 117 islands, Venice is a mosaic of canals, plazas, fascinating markets, and chaos! **D**

### Saturday, October 17, 2015 • Venice/Mestre

We begin our day in Venice with an excursion to **St. Mark’s Square**, including a cruise along the serpentine **Canale Grande**. Here we see the **Bell Tower** and the impressive **St. Mark’s Cathedral**. There is time in the afternoon to explore and shop in the famous market area around the **Rialto Bridge** or to enjoy a coffee and some people-watching at St. Mark’s Square. **B/D**



### Sunday, October 18, 2015 • Montecatini Terme



Departing Venice, we now journey southward into the region of **Tuscany**, often described as the “heart of Italy.” Our home for the next four nights is Montecatini Terme. Situated between Florence and Pisa,

the city is one of the world’s most famous health spas. Our sightseeing today includes the famous **Leaning Tower of Pisa** and a lunch break in **Lucca**—a Roman-style city surrounded by massive red brick walls. The rest of the day is free to relax and explore Montecatini. **B/D**

### Monday, October 19, 2015 • Montecatini Terme

Today we drive to the Ligurian Sea, where we have an excursion to the **Cinque Terre**, a series of fishing villages. We begin with a boat ride along the sea, and then return by train and on foot, with a lovely stroll down **Lovers’ Lane**, a spectacular walk



along the sea. These villages have a special character, as we observe the life of the fishermen and the abodes to which they return. **B/D**

### Tuesday, October 20, 2015 • Montecatini Terme



This morning we have time free to explore Montecatini on our own. Early in the afternoon, we drive into Chianti country and visit **San Gimignano** with its thirteen towers. The main item on our agenda today, however, is the lovely city of **Siena**. A

locally-guided tour of this fabulous Gothic city acquaints us with its sunken **Piazza del Campo** and the **Duomo**—perhaps the finest Gothic cathedral in Italy! Before returning to Montecatini this evening, we enjoy a wine-tasting dinner in the gentle hills of the Chianti countryside. **B/D**

### Wednesday, October 21, 2015 • Montecatini Terme

Our entire day is devoted to **Florence**, the Cradle of the Renaissance. We begin with a stop at the **American Cemetery of Florence**. Here we see the graves of thousands of GI’s who fell while fighting their way “up the boot” of Italy. Florence is home to the **Duomo** with its famed **Baptistry**, **Giotto’s Tower**, the **Pitti Palace**, the **Accademia** with Michelangelo’s incomparable **David**, and the **Uffizi Gallery** with the finest collection of paintings in all of Italy. We take time for exploring the sprawling **San Lorenzo Leather Market** and the shops along the **Ponte Vecchio**. We return to our hotel in time to relax before dinner. **B/D**



### Thursday, October 22, 2015 • Rome

This morning we continue in a southerly direction and enter the region of Umbria, where we arrive at its most beautiful town, **Assisi**. Here a local guide acquaints us with the life of Saint Francis and shows us the magnificent **Basilica di San Francesco** where he is buried. We drive on to Rome for our overnight. **B/D**



### Friday, October 23, 2015 • Rome

Today we drive through the beautiful Italian countryside to **Pompeii**. **Mount Vesuvius** is an archaeological treasure

trove and an insight into the ancient world. A local guide will take us through the ruins of Pompeii with explanations of how the city was before being destroyed by the volcano.

**B/D**

### Saturday, October 24, 2015 • Rome



This morning we visit the **Vatican City** and **St. Peter's Cathedral**, home of the Roman Catholic Church and the largest building in Christianity. Also included is a visit to the **Vatican Museum** and the **Sistine Chapel**. We have free time to visit the

city center in the afternoon. Dinner tonight is on our own.

**B**

### Sunday, October 25, 2015 • Rome

After breakfast, we continue sightseeing in the Eternal City of Rome and see the glories of the Caesars. We become acquainted with the city that was the birthplace for much of our civilization as we visit the **Capitoline Hill**



area, from which we view the **Roman Forum**. We also see the **Colosseum**, the **Trevi Fountain**, and more. Tonight will be a very special farewell dinner at a Rome restaurant.

**B/D**

### Monday, October 26, 2015 • Return

Unfortunately, it's time to transfer to Rome's Leonardo da Vinci Airport for our return flight to the United States. We return with memories of rustic towns, walled cities, the grandeur of Rome, (as well as wonderful ice cream and pasta), and a wealth of new friends! Welcome home!



**Est. TOUR COST: \$3,329\*** per person, land only

*\*Based on 20 participants and double occupancy accommodations*

**Single supplement = \$550**

Triples are available but not advised

#### YOUR TOUR INCLUDES:

- **Land transportation** via private, deluxe air conditioned motor coach
- **Accommodations** (double-occupancy) in superior, tourist and moderate first class hotels
- **Meals** as indicated in itinerary
- Services of a **professional tour guide** throughout the tour
- **Local step-on guides** for city tours and major attractions
- **Admission** to all activities listed on itinerary
- **Luggage handling** of one piece per person at hotels
- Luggage strap and tags, name badge and trip journal
- **All taxes and tips** except as indicated below

#### NOT INCLUDED:

- **Airfare** and related taxes and fees (call for air quote)
- Meals not indicated on itinerary
- **Beverages** except with breakfast
- **End of tour gratuity** for coach driver and tour guide
- Items of a personal nature such as passport fees. Passport must be valid for six months beyond return date.
- **Optional insurance** for health, baggage and cancellation. (This insurance is available and recommended.)

#### PAYMENT SCHEDULE:

A deposit of \$500 per person is due with reservation. Final payment is due 90 days prior to departure date. Invoice will be sent out prior to final payment. Early registration is encouraged.

#### CURRENCY:

Currency exchange rates fluctuate constantly. In the event of a significant drop in the value of the dollar, Ed-Ventures reserves the right to add a currency surcharge to the price of the tour.

#### REFUND/CANCELLATION POLICY:

All cancellations must be in writing. The date of postmark will determine the amount of refund due. Refunds are based on the number of days prior to departure date. From the time of deposit to 100 days before departure a \$100 administrative fee will be assessed. From 99-14 days, a \$300 cancellation penalty plus any unrecoverable deposits to ground suppliers as well as any penalties imposed by airlines (if applicable) will be assessed. Anyone cancelling less than 14 days prior to departure will receive NO REFUND. Airline tickets (if applicable) once written are usually not refundable.

*Purchase of health, baggage and trip cancellation/interruption insurance is strongly encouraged.*

#### Abbreviations for Meals

**B=Breakfast D=Dinner**

## Terms and Conditions

We reserve the right to cancel this trip due to lack of subscription. In the event of cancellation of the trip in its entirety, a full refund of all deposits will be made to passengers enrolled at the time of cancellation. Tour price is based on the value of the dollar and the cost of airfare and is subject to change without notice. Extensions are usually available, but must be requested when booking the tour. Any changes in airfare booking may result in a processing fee. It may be possible, that due to unforeseen events, conditions, or changes in airline schedules, the land portion of the trip may be extended or shortened. Any savings realized by such occurrences will be refunded, however any extra expenses incurred must be borne by the client. Trip cancellation insurance is available. This low-cost protection can save you money if you are forced to cancel or alter your trip for a medical reason only. You will be mailed trip cancellation insurance information with the brochure or upon receipt of your deposit.

Responsibility: Ed-Ventures, Inc., their officers and employees, tour hosts, or any other persons or vendors connected with the tour shall not under any circumstances be liable to the client under or by reason of this agreement directly or indirectly for any accidents, injury, delay, damage, or inconvenience caused to the client by negligence of others, by malfunctions of transportation systems or equipment, by acts of war, terrorism, or rebellion, strikes, theft, itinerary changes, extreme weather conditions, or cancellations, and the client hereby releases the above mentioned corporation and persons from any and all such liability. The airline(s) concerned are not held responsible for any act, omission, or event during the time passengers are not on their planes or conveyances. The passenger's contract in use by the airlines concerned, when issued, shall constitute the sole contract between the airlines and the purchaser of this tour and/or passenger. Any and/or all transportation companies herein mentioned shall not have nor incur any responsibility to any traveler aside from their liability as common carriers. Air and land costs are subject to change without notice. **Air transportation is via special, non refundable airfare. Any additional airfare assessments made by the airlines for any changes whatsoever shall be the responsibility of the client.** Other rules may also apply. Services of any A.R.C. or I.A.T.A. carrier may be used in conjunction with this tour. If there is a change in air prices and/or currency exchange rates, we reserve the right to adjust prices.



320 Elton Hills Dr NW • Rochester, MN 55901  
(507) 289-3332 • (800) 658-7128 • Fax: (507) 281-9747  
email: [tours@ed-ventures.com](mailto:tours@ed-ventures.com)  
[www.ed-ventures.com](http://www.ed-ventures.com)

# Registration

Tour Code:  
TTT15

## A Toast to Tuscany • October 15-26, 2015

### Passenger Information (1<sup>st</sup> Traveler)

Full name must be exactly as it appears on your passport or passport application. Passport information may be sent later if you have yet to obtain a passport.

First Name: \_\_\_\_\_

Middle Name(s) \_\_\_\_\_

Last Name(s) \_\_\_\_\_

(Nickname): \_\_\_\_\_ Gender \_\_\_\_\_

Passport #: \_\_\_\_\_

Passport Exp. Date: \_\_\_\_\_

Passport Authority: \_\_\_\_\_

Date of Birth: \_\_\_\_\_

Place of Birth: \_\_\_\_\_

Dietary needs: \_\_\_\_\_

### Passenger Information (2<sup>nd</sup> Traveler)

Full name must be exactly as it appears on your passport or passport application. Passport information may be sent later if you have yet to obtain a passport.

First Name: \_\_\_\_\_

Middle Name(s) \_\_\_\_\_

Last Name(s) \_\_\_\_\_

(Nickname): \_\_\_\_\_ Gender \_\_\_\_\_

Passport #: \_\_\_\_\_

Passport Exp. Date: \_\_\_\_\_

Passport Authority: \_\_\_\_\_

Date of Birth: \_\_\_\_\_

Place of Birth: \_\_\_\_\_

Dietary needs: \_\_\_\_\_

Address: \_\_\_\_\_

City: \_\_\_\_\_ State: \_\_\_\_\_ Zip: \_\_\_\_\_ Phone: \_\_\_\_\_

Work phone/cell: \_\_\_\_\_ E-mail: \_\_\_\_\_

Emergency Contact Name: \_\_\_\_\_ Phone: \_\_\_\_\_

### Deposit Payment Information

(please fill out if paying by **check**):

Enclosed is my check made payable to  
**Ed-Ventures, Inc.** in the amount of:

\_\_\_\_\_.

### Deposit Payment Information (please fill out if paying by *credit card*):

Credit Card Number: \_\_\_\_\_

Visa/MasterCard/Disc: \_\_\_\_\_ Card ID Code:\* \_\_\_\_\_

Exp. Date: \_\_\_\_\_ Amount: \_\_\_\_\_

Signature: \_\_\_\_\_ Date: \_\_\_\_\_

*\*last 3 digits in signature box on the back of the card*

Sleeping Preference (circle one): Double bed Twin Beds Roommate (name): \_\_\_\_\_

Single supplement is an additional (\$550): \_\_\_\_\_ Yes \_\_\_\_\_ No

Travel Insurance (please check one):  Yes, sign me up  No, I decline

Insurance Payment Information:  Charge my card below  Check enclosed

Credit Card Number: \_\_\_\_\_

Card ID Code: \_\_\_\_\_ Visa/MC/Disc: \_\_\_\_\_ Exp. Date: \_\_\_\_\_ Amount: \_\_\_\_\_

Signature: \_\_\_\_\_ Date: \_\_\_\_\_

I have read and agree to the terms and conditions. Please sign me up for the trip!

Signature of 1<sup>st</sup> traveler: \_\_\_\_\_ Date: \_\_\_\_\_

Signature of 2<sup>nd</sup> traveler: \_\_\_\_\_ Date: \_\_\_\_\_

**Ed-Ventures, Inc.** 320 Elton Hills Drive NW, Rochester, MN 55901  
(507) 289-3332 • (800) 658-7128 • Fax: (507) 281-9747